

## OPERATING INSTRUCTIONS

### SWITCHING ON

- CONNECT THE HOSE BETWEEN THE TOOL AND THE INDUSTRIAL VACUUM CLEANER
- CONNECT THE ELECTRIC CABLE BETWEEN THE DG 150 THE DPC 20
- CONNECT THE DPC 20 TO THE MAINS SUPPLY
- LIFT THE TOOL AWAY FROM THE WORK SURFACE
- PUSH THE ON/OFF SWITCH TO THE "ON" POSITION.

### GRINDING

- NEVER OPERATE THE TOOL WITHOUT ITS PROTECTIVE EQUIPMENT
- APPLY MODERATE PRESSURE APPROPRIATE TO THE MATERIAL BEING GROUND. MOVE THE TOOL FROM SIDE TO SIDE AND DO NOT PRESS THE DIAMOND CUP WHEEL INTO THE MATERIAL
- THE DIAMOND WHEEL CUP MAY OVERHEAT AND SUFFER DAMAGE WHEN GRINDING PARTICULARLY HARD MINERAL MATERIALS (EX CONCRETE CONTAINING A HIGH PROPORTION OF HARD AGGREGATES) SHOULD THIS HAPPEN THE GRINDING OPERATION MUST BE INTERRUPTED AND THE DIAMOND CUP WHEEL ALLOWED TO COOL FOR A SHORT TIME WITH THE TOOL RUNNING UNDER NO LOAD
- SLOWER PROGRESS MAY INDICATE THAT THE DIAMOND CUP WHEEL HAS LOST CUTTING POWER (SEGMENTS HAVE BECOME POLISHED) THE SEGMENTS CAN BE RESHARPENED BY GRINDING AN ABRASIVE MATERIAL

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