

DEWALT®



**Instruction Manual
Guide D'utilisation
Manual de instrucciones**

DWE1622

Two Speed Magnetic Drill Press

Perceuse magnétique à colonne à deux vitesses

Taladro de columna magnético de dos velocidades

www.DEWALT.com

**If you have questions or comments, contact us.
Pour toute question ou tout commentaire, nous contacter.
Si tiene dudas o comentarios, contáctenos.**

1-800-4-DEWALT

ENGLISH

English (***original instructions***) 1

Français (*traduction de la notice d'instructions originale*) 9

Español (*traducido de las instrucciones originales*) 18

Definitions: Safety Alert Symbols and Words

This instruction manual uses the following safety alert symbols and words to alert you to hazardous situations and your risk of personal injury or property damage.



DANGER: Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.



WARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.



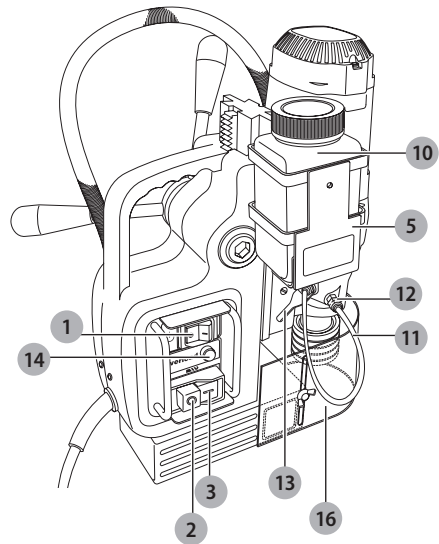
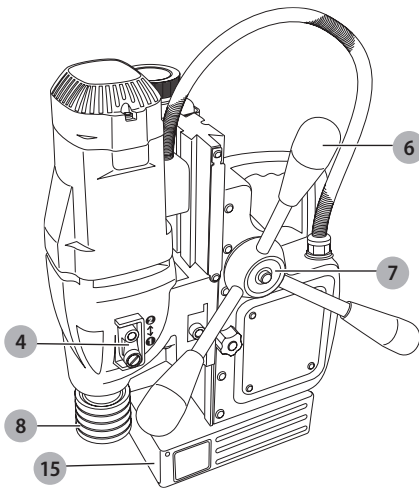
CAUTION: Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.



(Used without word) Indicates a safety related message.

NOTICE: Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.

Fig. A



- 1 ON/OFF power/magnet switch
- 2 Off button for motor
- 3 On button for motor
- 4 Gear selector
- 5 Magnetic bracket
- 6 Feed handle
- 7 Hub
- 8 Tool holder
- 9 Safety chain (Fig. E)
- 10 Coolant bottle
- 11 Coolant tube
- 12 Coupling connector
- 13 Flow regulator
- 14 Overload LED Indicator
- 15 Magnetic base
- 16 Guard



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.



WARNING: To reduce the risk of injury, read the instruction manual.

If you have any questions or comments about this or any DeWALT tool, call us toll free at: 1-800-4-DeWALT (1-800-433-9258).

GENERAL POWER TOOL SAFETY WARNINGS



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work Area Safety

- a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical Safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

3) Personal Safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.

- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

4) Power Tool Use and Care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking**


into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.


5) Service


- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Additional Safety Rules for a Drill Presses

- Always use the safety chain. Mounting can release. If mounting surface does not allow the use of the chain, then secure the unit by another means such as a clamp. Electrical power may fail or unit may accidentally disconnect.
- **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
- Keep your fingers well out of the drill area.
- The magnetic base is suitable for use on steel with a thickness of at least 3/8" (10 mm), with no visible air gap between the magnet bottom surface and the mounting surface. Curvature, coats of paint and surface irregularities will create an air gap. Keep the air gap to a minimum. Air gaps between the magnet and working surface weakens the magnetic holding strength.
- Always place the magnet base on a flat surface. Do not clamp the base on small or irregularly shaped objects.
- Always place the magnet base on a surface that is clear of shavings, chips, swarf and surface dirt.
- Keep the magnet clean and free of debris and swarf.
- Do not switch on the motor until the drill has been mounted and installed according to the instructions.
- Do not switch on the motor before having checked that the magnetic base has been tightened firmly to the mounting surface.
- Before switching on the motor, make sure the accessory has been mounted correctly.
- Always use the recommended speed for the accessories and the material.
- Do not use the machine on the same workpiece on which electric welders are being used.
- Use only an appropriate cutting fluid.
- Do not use liquid cutting fluids while drilling vertical surfaces or overhead. Dip the cutter in cutting paste or apply an appropriate spray for these applications.
- Do not pour cutting fluid into the reservoir while it is mounted on the drill. Do not allow cutting fluid to enter the drill motor.

 **CAUTION: Extremely powerful magnet.** Keep away from pacemakers, defibrillators, medical equipment, computers, computer disks, cassette tapes, engine control modules, etc.

 **CAUTION: Do not use feed handle or power cord to lift unit.**

 **CAUTION:** After switching power to the magnet off, the magnetic base will continue to adhere to the surface for a moment before releasing. A light blow


- **An extension cord must have adequate wire size (AWG or American Wire Gauge) for safety.** The smaller the gauge number of the wire, the greater the capacity of the cable, that is 16 gauge has more capacity than 18 gauge. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. When using more than one extension to make up the total length, be sure each individual extension contains at least the minimum wire size. The following table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

Minimum Gauge for Cord Sets					
Volts		Total Length of Cord in Feet (meters)			
120 V		25 (7.6)	50 (15.2)	100 (30.5)	150 (45.7)
240 V		50 (15.2)	100 (30.5)	200 (61.0)	300 (91.4)
Ampere Rating		American Wire Gauge			
More Than	Not More Than				
0	6	18	16	16	14
6	10	18	16	14	12
10	12	16	16	14	12
12	16	14	12	Not Recommended	

Additional Safety Information

 **WARNING: ALWAYS** use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if cutting operation is dusty. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NIOSH/OSHA/MSHA respiratory protection.

 **WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

- **Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.** Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

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⚠ WARNING: Use of this tool can generate and/or disperse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.

⚠ WARNING: Always wear proper personal hearing protection that conforms to ANSI S12.6 (S3.19) during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

- **Air vents often cover moving parts and should be avoided.** Loose clothes, jewelry or long hair can be caught in moving parts.

The label on your tool may include the following symbols. The symbols and their definitions are as follows:

V.....volts	~ or AC.....alternating current
Hz.....hertz	⎓ or AC/DC...alternating or direct current
min.....minutes	□.....Class II Construction (double insulated)
— or DC.....direct current	Ⓛ.....Class I Construction (grounded)
Ⓛ.....Class I Construction (grounded)	n ₀no load speed
.../min.....per minute	n.....rated speed
BPM.....beats per minute	⊕.....earthing terminal
IPM.....impacts per minute	⚠.....safety alert symbol
RPM.....revolutions per minute	⚠.....visible radiation
sfpm.....surface feet per minute	☉.....wear respiratory protection
SPM.....strokes per minute	☉.....wear eye protection
A.....amperes	☉.....wear hearing protection
W.....watts	

SAVE THESE INSTRUCTIONS FOR FUTURE USE

Motor

Be sure your power supply agrees with the nameplate marking. Voltage decrease of more than 10% will cause loss of power and overheating. DeWALT tools are factory tested; if this tool does not operate, check power supply.

⚠ **Ⓛ** **WARNING:** This product is Class 1 Construction and must be connected to an Earth connection.

⚠ **WARNING:** Do not operate this tool using D.C. power. It may damage the tool electronics, which could create an unsafe condition.

COMPONENTS (FIG. A)

⚠ **WARNING:** Never modify the power tool or any part of it. Damage or personal injury could result.

Refer to Figure A at the beginning of this manual for a complete list of components.

INTENDED USE

This heavy-duty drill press is designed for professional drilling applications.

DO NOT use under wet conditions or in presence of flammable liquids or gases.

This drill press is a professional power tool. **DO NOT** let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

ASSEMBLY AND ADJUSTMENTS

⚠ **WARNING:** To reduce the risk of serious personal injury, turn unit off and disconnect it from power source before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.

Installing the Machine (Fig. A, E)

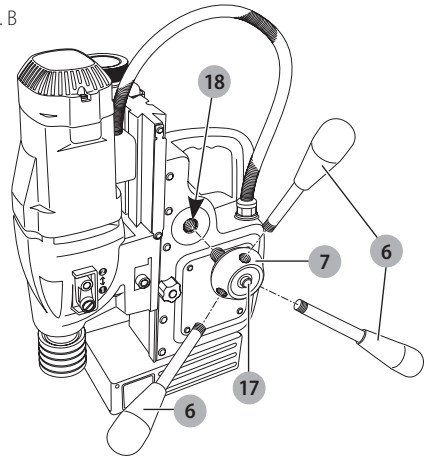
1. Assemble the feed handle.
2. Fit the lubrication system as necessary.
3. Place the machine on a clean, level and solid surface. Remove any particles that will obstruct full contact between the magnetic base 15 and the mounting surface.
4. Fit and tighten the safety chain 9.

Assembling the Feed Handle (Fig. A, B)

The quick-release feed handle 6 can be mounted in one simple operation both to the left and the right of the machine.

1. Screw the handles 6 into the hub 7. Ensure handles are secure.
2. Keep the button 17 depressed while inserting the hub shaft into the hole 18.
3. Release the button.

Fig. B

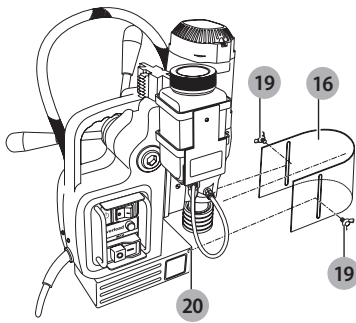


Assemble the Drill Guard (Fig. C)

1. Hold the guard 16 in front of the tool holder, aligning the slots in the guard with the holes 20 in the machine.
2. Fit the screws 19 into the holes 20 located in the front of the frame.

⚠ **WARNING:** Always use the drill guard.

Fig. C



Lubrication System (Fig. A, D)

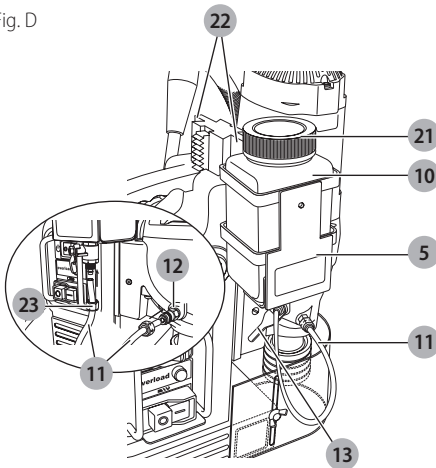
Filling the Coolant Bottle

⚠ WARNING: Do not pour cutting fluid into the bottle while mounted in the bracket. Do not allow cutting fluid to enter the drill motor. Electric shock may result.

NOTE: The lubrication system is designed for dispensing cutting fluids specifically intended for drilling. Other liquids may damage the system.

1. Turn the the flow regulator **13** counterclockwise to close.
2. Remove coolant bottle **10** from magnetic bracket **5**.
3. Unscrew the cap **21**.
4. Fill the container with cutting coolant diluted with water.
5. Screw the cap back on.
6. Place coolant bottle into magnetic bracket **5**.

Fig. D



Fitting the Lubrication System (Fig. A, D)

⚠ WARNING: Do not use the lubrication system in vertical surfaces or overhead drilling applications.

Only use the lubrication system for horizontal drilling applications, as shown in Figure A.

1. Place coolant bottle **10** into the magnetic bracket **5**, then slide the magnetic bracket onto the either side of the steel strip **22**.
2. Attach the coolant tube **11** to the coolant bottle:
 - a. Remove the nut **23** and thread it onto the tube **11**.
 - b. Slide the tube onto the nipple and tighten the nut **23**.
3. Attach the tube to the coupling connector **12** on the gearbox.
 - a. Remove the nut from the connector, then pass the coolant tube **11** through the nut **23**.
 - b. Slide the coolant tube **11** onto the nipple to install, then tighten the nut.
 - c. To remove, loosen the nut **23**, then pull the tube from the connector.

In order to use the lubrication system, the coolant bottle **10** must be filled with a sufficient amount of cutting fluid.

Lubrication in horizontal applications (Fig. D)

1. Adjust the fluid flow as required using the flow regulator **13**.
2. Add more cutting fluid if the shavings become blue.

Lubrication in Vertical and overhead applications

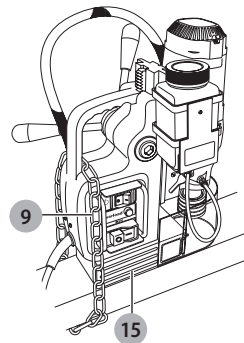
Dip the cutter in cutting paste or apply an appropriate spray.

Fitting the Safety Chain (Fig. E)

⚠ WARNING: Always use the safety chain.

Feed the provided safety chain **9** through the handle of unit and around the workpiece and secure in place.

Fig. E



Inserting and Removing an Accessory (Fig. F, G)

The tool holder accepts annular cutters with a 3/4" shank with two flats.

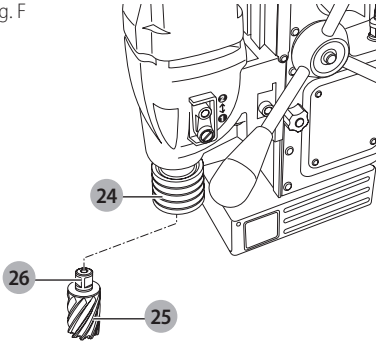
⚠ CAUTION: Laceration hazard. The cutter teeth are sharp.

1. Slide the pilot pin **26** through the hole in the center of the cutter shank.
2. Push up on the quick-release collar **24**.

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3. Insert the cutter **25** with pilot pin **26** and turn until the flat meets the locking pin. When the flat meets the locking pin the collar will snap down.
4. Check that the cutter is securely held in the arbor.
5. Lift the collar to release the cutter.

Fig. F



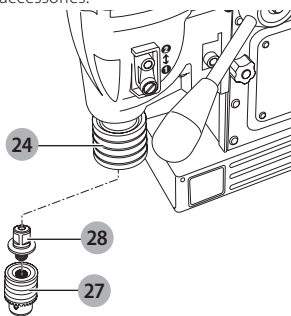
Three-Jaw Chuck (Fig. G)

A 3-jaw chuck **27** can be installed using an adaptor **28** to fit the drill press for various bit sizes. Refer to **Inserting and Removing an Accessory** for installation instructions.

NOTE: It may be necessary to adjust the motor position when chuck is installed. Please refer to **Adjusting the Motor Height** for instructions.

Refer to the **Accessories** section for further information on appropriate accessories.

Fig. G



Setting the Speed (Fig. H)

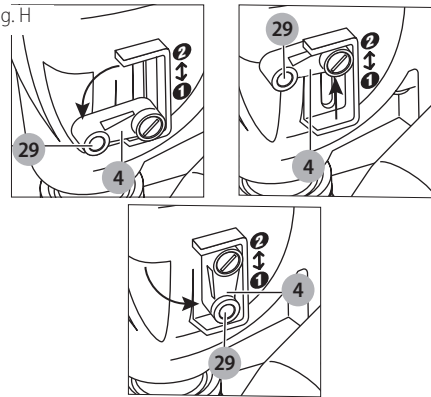
CAUTION: Do not change speeds while motor is running.

The machine is equipped with a two-gear selector to vary the speed/torque ratio.

1. Rotate the gear selector tab **4** out of the detent slot and shift into the desired mode.
2. Lock the selector tab back into the detent.
 - LOW SPEED AND HIGH TORQUE:** The yellow dot **29** should be aligned with position 1 for low speed and high torque (holes from 32 to 50 mm).
 - HIGH SPEED AND LOW TORQUE:** The yellow dot **29** should be aligned with position 2, for high speed and low torque (holes from 12 to 30 mm).

NOTE: It may be necessary to slightly turn the spindle by hand a little to complete the gear change.

Fig. H

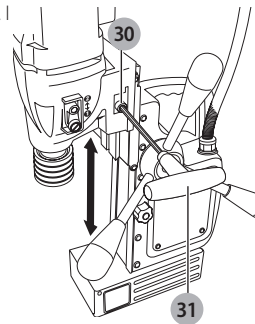


Adjusting the Motor Height (Fig. I)

The motor height can be adjusted to accommodate the need for more or less bit clearance over the workpiece.

1. Loosen the motor slide bolt **30** with the supplied hex key tool **31**.
2. Position the motor to the desired height.
3. Tighten the bolt firmly with the hex tool to secure the motor in position.

Fig. I



OPERATION

WARNING: To reduce the risk of serious personal injury, turn unit off and disconnect it from power source before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.

WARNING:

- Apply only a gentle pressure to the tool. Excessive force does not speed up drilling but decreases tool performance and may shorten tool life.
- If the accessory jams, stop the motor and gently raise the accessory out of the workpiece before resuming work.
- Always use the safety chain.

Prior to operation

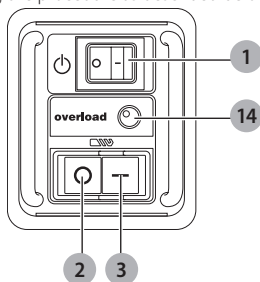
WARNING: Inspect the chain before each use, for wear or damage. Replace if necessary.

Try a few simple projects using scrap material until you develop a “feel” for the machine.

Switching On and Off (Fig. A, J)

In order to operate properly, the machine has to be switched following the procedure as described below.

Fig. J



Switching the power on and off

Plug the unit into an appropriate outlet.

To turn the power on, press the power/magnet switch **1** to the on position (**O**)

NOTE: Once the power is switched on the magnet will automatically be activated.

To turn the power off, press the power/magnet switch to the off (**I**) position.

Switching the drill motor on and off

! WARNING: Ensure the magnet has secured the drill to the workpiece prior to turning the motor on.

The drill motor can only be switched on when the magnet is activated.

To turn the drill motor on, press the green button **3** on the motor switch.

To turn the drill motor off, press the red button **2** on the motor switch.

Resetting the machine

If the power is interrupted during use, or if at any point the magnetic grip is lost, the machine must be reset.

1. Switch off the drill motor first, and then the magnet.
2. Ensure that the work area is clean.
3. Switch on the power/ magnet.

Overload Protection

The DeWALT magnetic drill is fitted with an overload protection feature to prevent damage to the motor if excessive loads are applied during operation.

The LED indicator light **14** will flash as a warning that excessive load is being applied, if this happens reduce the pressure being applied until the light is constant green. If pressure is not reduced the overload will activate cutting power, at which point the LED will be a solid red. If this occurs run the unit at no load for several seconds to allow the motor to cool before resuming the drilling operation.

Drilling a Hole (Fig. J)

! WARNING: Ensure the magnet has secured the drill to the workpiece prior to turning the motor on.

1. Always apply an appropriate cutting fluid, coolant or lubricant on the cutting area.
2. Make sure the drill point or cutter pilot is properly installed over the spot to be drilled.
3. Press green button **3** on the motor switch to the start motor.
4. Slowly feed the accessory into the workpiece using the feed handle.
5. At the start of the cut, apply light pressure to allow the accessory to perform the initial groove.
6. Continue applying sufficient pressure to achieve a smooth progressive cut. Do not force.

NOTE: The LED indicator light **14** will flash (red) to indicate too much pressure is being applied, if this happens reduce the pressure being applied until the light changes to a constant (green).
7. The pressure exerted on the handle is too high if the base comes loose from the work surface.
8. Take extra care when the accessory is about to break through the surface to prevent splintering.
9. Always switch off the motor and then the magnet, in that particular order, when work is finished and before unplugging.

Drilling with Annular Cutters

1. Annular cutters only cut material at the periphery of the hole, rather than converting the entire hole to shavings. As a result the energy required to make a hole is lower than for a twist drill.
2. When drilling with an annular cutter, it is not necessary to drill a pilot hole.

! CAUTION: Do not touch the cutter or the parts close to the cutter immediately after operation, as they may be extremely hot and cause burns to the skin. Ensure nobody is in the work area where the metal core is ejected.

Drilling Conditions

The ease with which material can be drilled is dependent on several factors including tensile strength and abrasion resistance. Hardness and /or strength is the usual criterion, wide variations in machine ability can exist among material showing similar physical properties. The drilling conditions are dependent on requirements for tool life and surface finish. These conditions are further restricted by the rigidity of the tool and the workpiece, lubrication and machine power available. The harder the material the lower the cutting speed. Some materials of low hardness contain abrasive substances leading to rapid cutting edge wear at high speeds. Feed rates are governed by rigidity of set-up, volume of material to be removed, surface finish and available machine power.

MAINTENANCE

! WARNING: To reduce the risk of serious personal injury, turn unit off and disconnect it from power source before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.

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Brushes

The motor will be automatically shutoff indicating that the carbon brushes are nearly worn out and that the tool needs servicing. The carbon brushes are not user-serviceable. Take the tool to an authorized DeWALT repair agent.

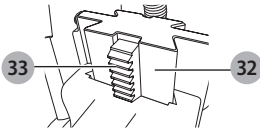
Lubrication

Lubricating the feed travel (Fig. K)

The feed travel should be lubricated periodically with grease to ensure smooth operation.

1. Raise the motor unit to the highest position possible.
2. Lubricate the dove-tail guide way **32** at both sides.
3. Lubricate the gear rack **33**.

Fig. K



After repeated use, the cradle may become loose. If necessary, adjust the 5 self-locking set screws at the left side. Tighten screws in series until the cradle moves freely in the slide but does not allow the motor to wobble.

Cleaning



WARNING: Blow dirt and dust out of all air vents with clean, dry air at least once a week. To minimize the risk of eye injury, always wear ANSI Z87.1 approved eye protection when performing this.



WARNING: Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the plastic materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

Accessories



WARNING: Since accessories, other than those offered by DeWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DeWALT recommended accessories should be used with this product.

Recommended accessories for use with your tool are available at extra cost from your local dealer or authorized service center. If you need assistance in locating any accessory, please contact DeWALT Industrial Tool Co., 701 East Joppa Road, Towson, MD 21286, call 1-800-4-DeWALT (1-800-433-9258) or visit our website: www.dewalt.com.

Repairs

The charger and battery pack are not serviceable.



WARNING: To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (including brush inspection and replacement) should be performed by a DeWALT factory service center

or a DeWALT authorized service center. Always use identical replacement parts.

Register Online

Thank you for your purchase. Register your product now for:

- **WARRANTY SERVICE:** Registering your product will help you obtain more efficient warranty service in case there is a problem with your product.
- **CONFIRMATION OF OWNERSHIP:** In case of an insurance loss, such as fire, flood or theft, your registration of ownership will serve as your proof of purchase.
- **FOR YOUR SAFETY:** Registering your product will allow us to contact you in the unlikely event a safety notification is required under the Federal Consumer Safety Act.

Register online at www.dewalt.com/register.

Three Year Limited Warranty

DeWALT will repair, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase. This warranty does not cover part failure due to normal wear or tool abuse. For further detail of warranty coverage and warranty repair information, visit www.dewalt.com or call 1-800-4-DeWALT (1-800-433-9258). This warranty does not apply to accessories or damage caused where repairs have been made or attempted by others. This warranty gives you specific legal rights and you may have other rights which vary in certain states or provinces.

In addition to the warranty, DeWALT tools are covered by our:

1 YEAR FREE SERVICE

DeWALT will maintain the tool and replace worn parts caused by normal use, for free, any time during the first year after purchase.

90 DAY MONEY BACK GUARANTEE

If you are not completely satisfied with the performance of your DeWALT Power Tool, Laser, or Nailer for any reason, you can return it within 90 days from the date of purchase with a receipt for a full refund – no questions asked.

LATIN AMERICA: This warranty does not apply to products sold in Latin America. For products sold in Latin America, see country specific warranty information contained in the packaging, call the local company or see website for warranty information.

FREE WARNING LABEL REPLACEMENT: If your warning labels become illegible or are missing, call 1-800-4-DeWALT (1-800-433-9258) for a free replacement.