

OPERATING INSTRUCTIONS

FITTING THE INSERT TOOL

- UNPLUG THE SUPPLY CORD
- CHECK THAT THE CONNECTION END OF THE INSERT TOOL IS CLEAN AND LIGHTLY GREASED. -ROTATE THE CHUCK TOWARDS THE () SYMBOL
- PUSH THE INSERT TOOL INTO THE CHUCK AS FAR AS IT WILL GO
- ROTATE THE INSERT TOOL UNTIL IT ENGAGES
- ROTATE THE CHUCK BACK TO THE () SYMBOL
- PULL ON THE INSERT TOOL TO CHECK THAT IT IS HELD SECURELY

REMOVING THE INSERT TOOL

- UNPLUG THE SUPPLY CORD
- ROTATE THE CHUCK TOWARDS THE () SYMBOL
- PULL THE INSERT TOOL OUT OF THE CHUCK
- ROTATE THE CHUCK BACK TO THE () SYMBOL

ADJUSTING THE DEPTH GAUGE

- OPEN THE SIDE HANDLE CLAMP BY TURNING THE GRIP
- PIVOT THE SIDE HANDLE INTO THE DESIRED POSITION
- ADJUST THE DEPTH GAUGE TO THE DESIRED DRILLING DEPTH
- SECURE THE SIDE HANDLE BY TURNING THE SIDE HANDLE GRIP

HAMMER DRILLING WITH FULL HAMMERING ACTION

- PLUG IN THE SUPPLY CORD
- TURN THE SWITCH TO THE (BIG HAMMER) POSITION
- POSITION THE TIP OF THE DRILL BIT WHERE THE HOLE IS TO BE DRILLED (PRESS THE CONTROL SWITCH SLOWLY (DRILL AT A SLOW SPEED UNTIL THE DRILL BIT HAS BECOME CENTRED IN THE HOLE)
- PRESS THE CONTROL SWITCH AS FAR AS IT WILL GO WHEN YOU WISH TO CONTINUE AT FULL SPEED
- DO NOT APPLY EXCESSIVE PRESSURE AS THIS WILL NOT INCREASE HAMMERING POWER. LOWER PRESSURE INCREASES THE LIFE OF THE INSERT TOOL
- WHEN DRILLING A THROUGH HOLE, AVOID SPALLING BY REDUCING SPEED SHORTLY BEFORE BREAKING THROUGH

HAMMER DRILLING WITH REDUCED HAMMERING POWER

- PLUG IN THE SUPPLY CORD (SMALL HAMMER) POSITION
- POSITION THE TIP OF THE DRILL BIT WHERE THE HOLE IS TO BE DRILLED
- PRESS THE CONTROL SWITCH SLOWLY (DRILL AT A SLOW SPEED UNTIL THE DRILL BIT HAS BECOME CENTRED IN THE HOLE)
- PRESS THE CONTROL SWITCH AS FAR AS IT WILL GO WHEN YOU WISH TO CONTINUE AT FULL SPEED
- WHEN WORKING ON CRITICAL MATERIALS, SPALLING CAN BE REDUCED BY USING TERC DRILL BITS IN NEW CONDITION IN CONJUNCTION WITH REDUCED HAMMERING ACTION

DRILLING WITHOUT HAMMERING ACTION

- PLUG IN THE SUPPLY CORD
- TURN THE SWITCH TO THE (DRILL) POSITION. WHEN THE SWITCH IS IN THIS POSITION, ONLY THE ROTARY ACTION IS TRANSFERRED TO THE INSERT TOOL
- PRESS THE CONTROL SWITCH SLOWLY (DRILL AT A SLOW SPEED UNTIL THE DRILL BIT HAS BECOME CENTRED IN THE HOLE)

-PRESS THE CONTROL SWITCH AS FAR AS IT WILL GO WHEN YOU WISH TO CONTINUE AT FULL SPEED

CHISELLING

-PLUG IN THE SUPPLY CORD

-TURN THE SWITCH TO THE (CHISEL) SYMBOL (BLADE POSITIONING)

-ADJUST THE CHISEL BLADE TO THE DESIRED POSITION

TURN THE SWITCH TO THE (CHISEL) SYMBOL. WHEN THE SWITCH IS IN THIS POSITION, ONLY THE HAMMERING ACTION IS TRANSFERRED TO THE INSERT TOOL AND THE BLADE POSITION IS FIXED

FORWARDS/REVERSE ROTATION

-TURN THE LEVER TO THE (L) OR (R) POSITION