

Figure 2. Engage Guide Rollers correctly. Make sure both front and back rollers are seated in their tracks. (Note large arrows in illustration above.)

Figure 1. The Hinge Clip keeps the Moving Hinge in a 90° position for ease of aligning and cutting material. To install Hinge Clip, locate pre-drilled hole on **BOTTOM** right side of Moving Hinge. Align holes in Clip and Hinge as shown and insert Phillips head screw provided.

Figure 3. Use proper technique to push **CUT-OFF** through the material with a smooth, constant motion from right to left. *Do not* stop in the middle or cut with a back and forth motion. Use a piece or two of scrap material to practice.

Figure 4. When not in use, **CUT-OFF** can be stored on the Storage/Coupling Nut on the right end of the brake. **Do not open or attempt to use brake** with Cut-Off on top.

Using Your CUT-OFF

• **IMPORTANT:** For straight, ripple free edges the moving hinge **MUST** be secured in place at a 90° angle by the Hinge Clip on your brake. See Figure 1 below. Hinge Clip is included if there is not one already on your brake.

• The shear point of the **CUT-OFF** remains a constant 1 1/2" from the bending edge. (See note in Figure 2 below.)

• The overall *length* of the material to be cut must be at least 6" less than the overall length of your brake.

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One end of the material to be cut should be no closer than 6" from the right side of your brake in order to allow the **CUT-OFF**

to be placed on the track. • The **CUT-OFF**

is designed to cut from right to left as you face your brake. It is best to "push" the **CUT-OFF** "through" the material in a continuous motion across the brake as shown in Figure 3.

• **CAUTION:** *Do not open brake or attempt to bend* with **CUT-OFF** in track on top of brake or it may fall.