

#### STARTING THE ENGINE

- 1) PLACE CLUTCH/THROTTLE LEVER IN DISENGAGED/LOW RPM
- 2) PLACE UPPER FEED CONTROL BAR IN CENTER STOP POSITION
- 3) SET THROTTLE SWITCH TO LOW RPM
- 4) START ENGINE RELEASE KEY ONCE ENGINE STARTS
- 5) ALLOW ENGINE TO WARM UP FOR 1-2 MINUTES BEFORE ENGAGING CLUTCH

#### SHUTTING ENGINE DOWN

- 1) RETURN UPPER FEED CONTROL BAR TO STOP POSITION
- 2) PLACE THROTTLE SWITCH IN LOW RPM
- 3) WAIT FOR CUTTER DRUM TO SLOW
- 4) MOVE CLUTCH/THROTTLE LEVER TO DISENGAGED/LOW RPM POSITION
- 5) SHUT OFF ENGINE AND REMOVE KEY
- 6) WAIT FOR CUTTER DRUM AND BELT TO STOP
- 7) CLOSE AND LATCH FEED TABLE

#### OPERATING CHIPPER

- 1) GRIP CLUTCH/THROTTLE FIRMLY AND MOVE IT SLOWLY TO THE ENGAGED/HIGH RPM POSITION PRESS TOP OF THROTTLE SWITCH TO SELECT HIGH RPM
- 2) ENGAGE FEED ROLLER BY PUSHING UPPER FEED CONTROL BAR TO REVERSE/RESET POSITION THEN RETURN IT BACK TO FORWARD FEEDING POSITION